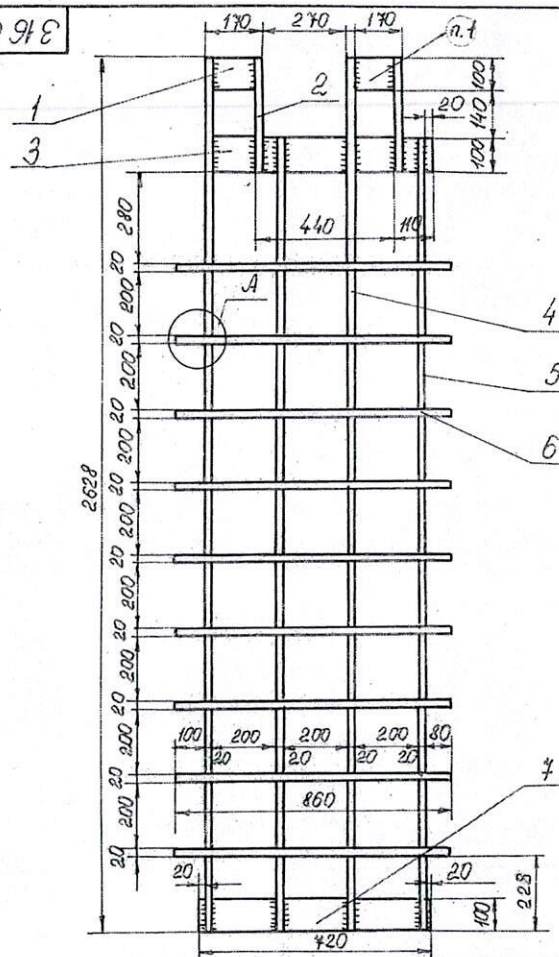
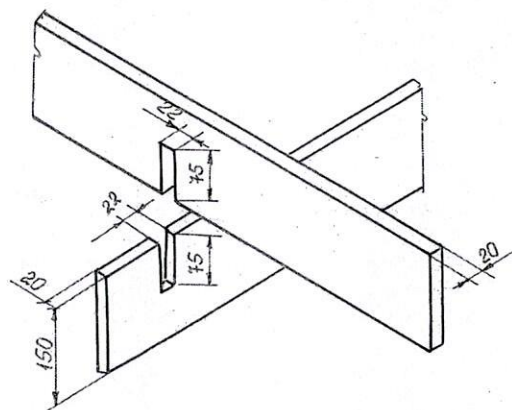




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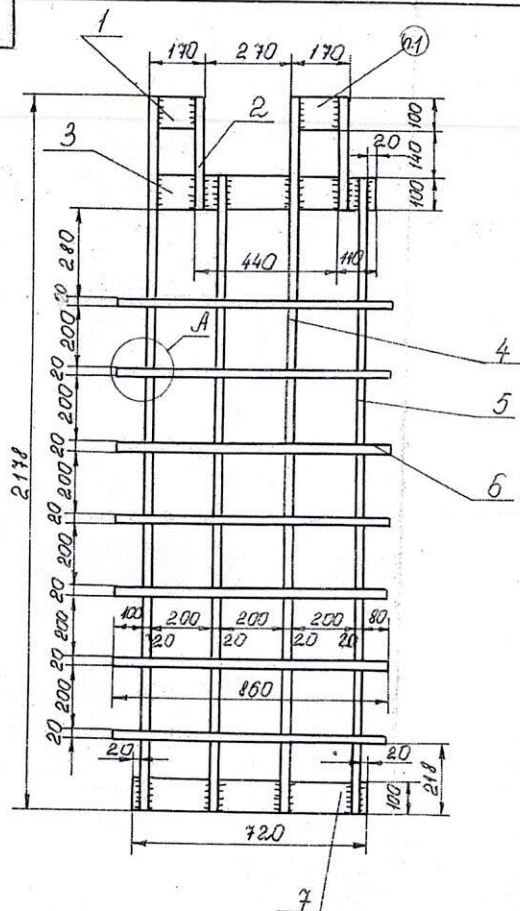
1. Маркировать поз.1.  
2. Варить электродом Э-42 ГОСТ 9467-75.  
Катет шва 6 мм.

На сварку 1 кв

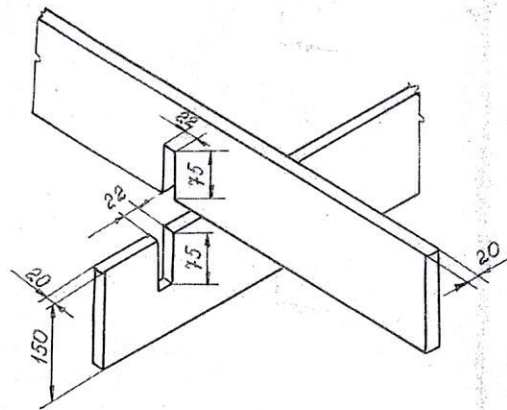
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Зам. нар. по мех. обдув  
Кебешко А.В.

316035.А.З



A(1:5)



1. Маркировать поз.3.
2. Варить электродом 3-42 ГОСТ 9467-75.  
Катет шва  $h=6$  мм.

|     |     |                  |               | на шарку |          | 1 кв  |       |
|-----|-----|------------------|---------------|----------|----------|-------|-------|
| 7   | 1   | Лист 20x100x720  | "             | "        | 113      | 113   |       |
| 6   | 7   | Лист 20x150x860  | "             | "        | 202      | 1411  |       |
| 5   | 2   | Лист 20x150x1938 | "             | "        | 456      | 912   |       |
| 4   | 2   | Лист 20x150x2178 | "             | "        | 512      | 1024  |       |
| 3   | 1   | Лист 20x100x700  | "             | "        | 110      | 110   |       |
| 2   | 2   | Лист 20x150x340  | "             | "        | 8,0      | 16,0  |       |
| 1   | 2   | Лист 20x100x170  | ГОСТ 19903-90 | Ст3      | 2,6      | 5,2   |       |
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ГОДЕН  
ПРОИЗВОД

Зав. кат. по мех. чертеж  
Габешко А.В.